













**Exercise 44.1:** 1) hallway, 2) paper, 3) future, 4) birds, 5) gym, 6) posture, 7) adventure

**Exercise 44.2:** 1) /chur/, 2) /shun/, 3) /shur/, 4) long 'i', 5) long 'a', 6) /shull/, 7) /shull/, 8) /shun/

**Exercise 44.3:** 1) mixture, 2) pasture, 3) temperature, 4) fractured, 5) punctured, 6) future

**Exercise 44.4:** 1) always, 2) sometimes, 3) long 'e', 4) 'i' sound, 5) no

**Exercise 44.5:** 1) stories, 2) ladies, 3) parties, 4) babies, 5) abilities, 6) bodies, 7) memories, 8) dictionaries

**Exercise 45.1:** 1) famous, 2) serious, 3) gorgeous, 4) curious, 5) dangerous

**Exercise 45.2:** 1) precious, 2) nutritious, 3) suspicious, 4) cautious, 5) anxious, 6) vicious, 7) gracious, 8) obnoxious

**Exercise 45.3:** 1) /us/, 2) 'e'-/us/, 3) /us/, 4) /shus/, 5) /shus/, 6) /us/, 7) 'e'-/us/, 8) /shus/

**Exercise 45.4:** 1) furious, 2) studio, 3) numerous, 4) Too, 5) obvious

**Exercise 45.5:** 1) ous-us, 2) oi-oy, 3) tial-shull, 4) tion-shun, 5) cial-shull, 6) eigh-'a', 7) igh-'i'

**Exercise 45.6:** 1) running, 2) slipping, 3) carrying, 4) identifying, 5) shaking, 6) breaking

**Exercise 45.7:** 1) mature, 2) equal, 3) delicious, 4) compassion, 5) mansion, 6) version, 7) obvious, 8) numerous, 9) dangerous, 10) cautious

**Exercise 46.1:** 1) expensive, 2) negative, 3) arrive, 4) talkative, 5) creative, 6) active, 7) festive

**Exercise 46.2:** 1) long 'i', 2) long 'i', 3) short 'i', 4) short 'i', 5) long 'i', 6) long 'i'

**Exercise 46.3:** 1) ve, 2) ge, 3) e, i, y, 4) e, i, y

**Exercise 46.4:** 1) knife – knives, 2) baby – babies, 3) watch – watches, 4) loaf – loaves

**Exercise 46.5:** 1) furniture, 2) lotion, 3) dangerous, 4) addition, 5) special

**Exercise 47.1:** Draw lines to match words to pictures.

**Exercise 47.2:** echo mechanic school ache chaos

**Exercise 47.3:** 1) stomach, 2) ache, 3) character, 4) chemicals, 5) chandelier

**Exercise 47.4:** 1) /k/, 2) /k/, 3) /sh/, 4) /ch/ as in "chop", 5) /k/, 6) /sh/, 7) /ch/ as in "chop", 8) /sh/, 9) /k/, 10) /k/

**Exercise 47.5:** 1) Fiction, 2) famous, 3) education, 4) stomach, 5) scratch, 6) bright, 7) picture, 8) active

**Exercise 48.1:** 1) phone, 2) sphere, 3) dolphin, 4) trophy, 5) microphone, 6) alphabet

**Exercise 48.2:** 1) enough, 2) graph, 3) rough, 4) tough, 5) cough, 6) laugh

**Exercise 48.3:** 1) fought, 2) thought, 3) bought, 4) brought

**Exercise 48.4:** 1) school, 2) subtract, 3) thought, 4) bought, 5) brought

**Exercise 48.5:** 1) ph - /f/, 2) igh - long 'i', 3) aught - /awt/, 4) sure - /shur/, 5) oi - oy, 6) ous - /us/, 7) ture - /chur/, 8) ve - /v/, 9) ge - /j/, 10) ce - /s/

**Exercise 49.1:** Draw lines to match words to pictures.

**Exercise 49.2:** 1) famous, 2) electrician, 3) imitation, 4) poisonous, 5) nutritious, 6) style, 7) musician, 8) daughter

**Exercise 49.3:** 1) /f/, 2) /sh/, 3) /k/, 4) /chur/, 5) /us/

**Exercise 49.4:** 1) long 'i', 2) long 'a', 3) long 'e', 4) long 'i', 5) short 'e', 6) short 'e', 7) long 'a', 8) long 'o'

**Exercise 49.5:** 1) taught, 2) fought, 3) caught, 4) thought, 5) bought

**Exercise 50.1:** 1) could not, 2) did not, 3) that is, 4) they have, 5) were not, 6) you have

**Exercise 50.2:** fillet ballet crochet bouquet gourmet valet

**Exercise 50.3:** deaf leather weather bread spread

**Exercise 50.4:** 1) weight, 2) blew, 3) sum, 4) witch, 5) road, 6) knew

**Exercise 50.5:** rough enough phony laugh cough tough

**Exercise 50.6:** 1) piece, 2) poor, 3) waste, 4) due, 5) writes, right, 6) made, wood, 7) heard, whole, 8) sun, high

**Exercise 50.7:** hour honor honest

**Review 5.1:** 1) Jane's, 2) Amy's, 3) gerbils', 4) magician's, 5) sisters'

**Review 5.2:** 1) 'e'-/uh/, 2) 'e'-'o', 3) long 'e', 4) 'e'-'o', 5) /uh/, 6) long 'o', 7) /uh/

**Review 5.3:** 1) threw, 2) flew, its, 3) hour, 4) waist, 5) made, 6) passed, 7) knew

**Review 5.4:** 1) laugh, 2) alphabet, 3) cough syrup, 4) trophy, 5) microphone, 6) bar-graph, 7) dolphin, 8) elephant

**Review 5.5:** 1) curious, 2) mixture, 3) pasture, 4) culture, 5) temperature

**Review 5.6:** 1) /z/, 2) /s/, 3) /us/, 4) /z/, 5) /s/, 6) /k/, 7) long 'a'